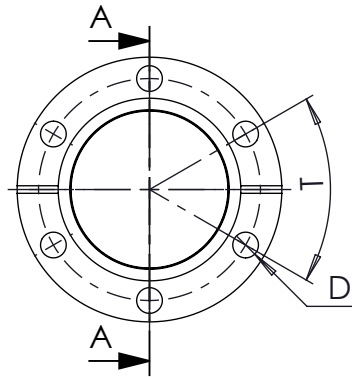
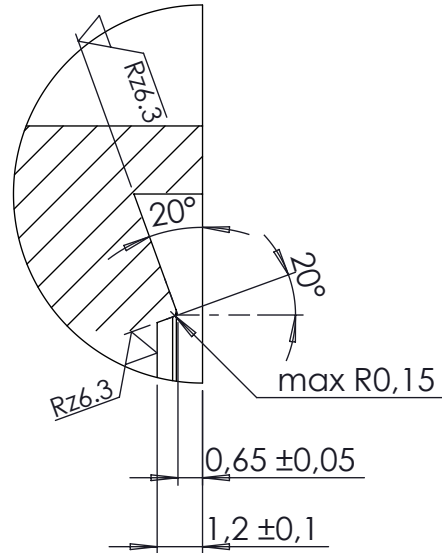


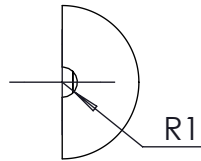
412-CFBD40 view

DETAIL X
SCALE 5 : 1

both sides

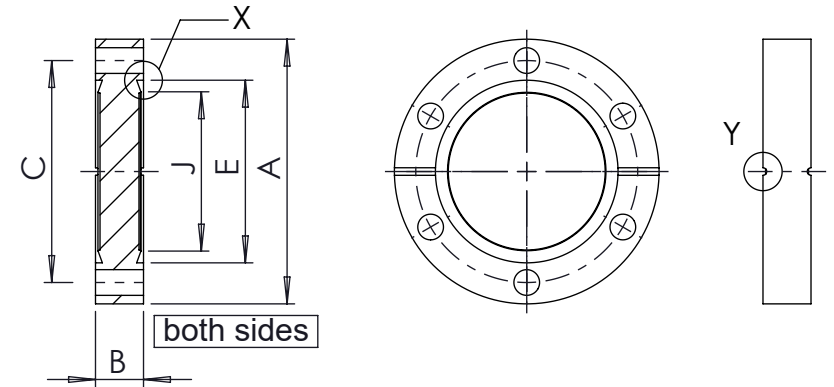


DETAIL Y
SCALE 2 : 1



both sides

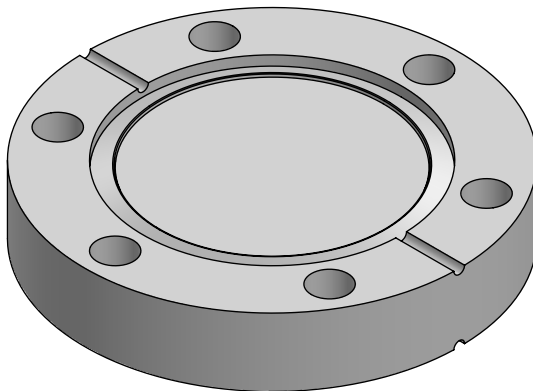
SECTION A-A



both sides

Part No.	A ±0,1	B ±0,1	C	D ±0,1	E +0,2/0	J ±0,1	T
412-CFBD16	34,00	7,60	27,00	6x 4,40	21,40	18,30	60
412-CFBD40	70,00	12,70	58,70	6x 6,80	48,30	41,90	60
412-CFBD63	113,50	17,50	92,20	8x 8,40	82,50	77,20	45
412-CFBD100	152,00	19,90	130,30	16x 8,40	120,60	115,30	22,5
412-CFBD160	203,00	22,40	181,00	20x 8,40	171,40	166,1	18
412-CFBD200	254,00	24,00	231,80	24x 8,40	222,20	216,9	15
412-CFBD250	305,00	24,00	284,00	32x 8,40	273,10	267,5	11,25

SCALE 1:1



<1 E-10 mbar*/sec, He, according to DIN EN 1779-A3
Definition Leckprüfung (definiton leak check)

Zeichnung Nutzung (using drawing) Drawing external usage for customer		Verwendetes Material (USED MATERIAL) use: 411-CFBX		Bemerkung (REMARKS) Technical specification: ISO/TS 3669-2		Kanten (EDGES) +0,1 -0,25		PROJECTION			
All informations provided in this drawing is considered to be confidential, proprietary and secret information. It is intended only for the use of individual or entity to whom it is sent. Individual or entity agrees to not disseminate or copy this information to anyone other than originally specified without the written consent Allectra GmbH.		Werkstoff (MATERIAL): 1.4404 (316L)		Gewicht (WIGHT): 332.92g		Toleranz (TOLERANCE) DIN ISO 2768-m-K (machining metal)		Rauheit (ROUGHNESS) √ Rz 16 (Rz 6.3)			
Oberfläche (SURFACE) Cleaned UHV- Compatible		Maßstab (SCALE): 1:2		Format. (FORM) A4		PAGE NO 1		PAGES 1			
origin		DATE		NAME		Benennung (DESCRIPTION): double sided blank flange, type CF					
name Allectra standard		Design 18.10.2024		AD		Zeich. Nr. (Drw. No.): 412-CFBDX					
(drw/doc/sketch)		Drawn 18.10.2024		AD						REV 00	
date		Check 21.10.2024		JB							
00 first origin		Approv 21.10.2024		AD							
REV Beschreibung (CHANGING)		gesp. am (SAVE DAT.): 21.10.2024		Art. Nr. (PART NO.)							

