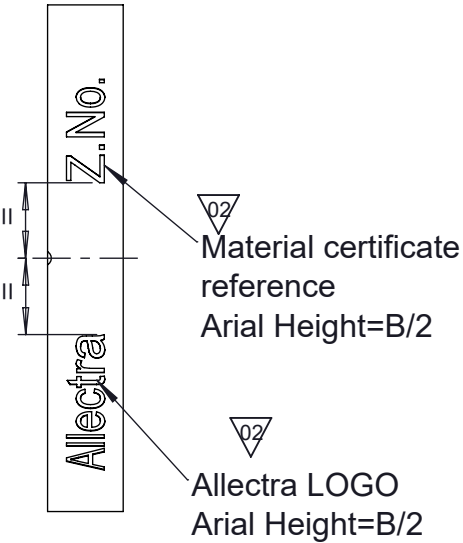
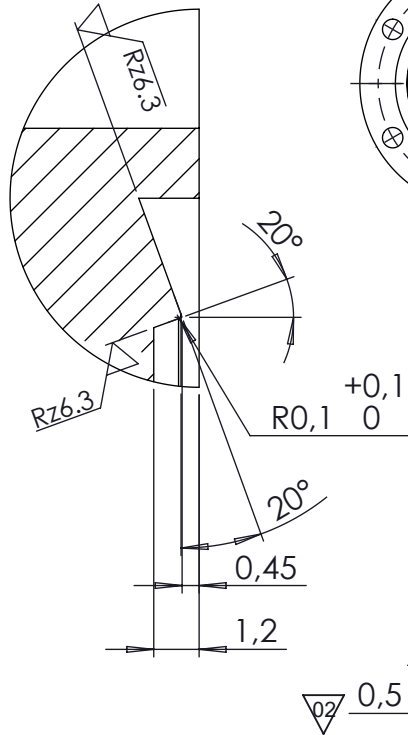


view: 411-CFS40-B

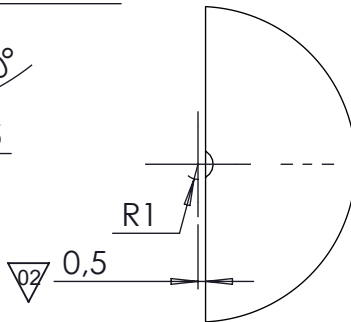
SCALE 1:1
Engraving



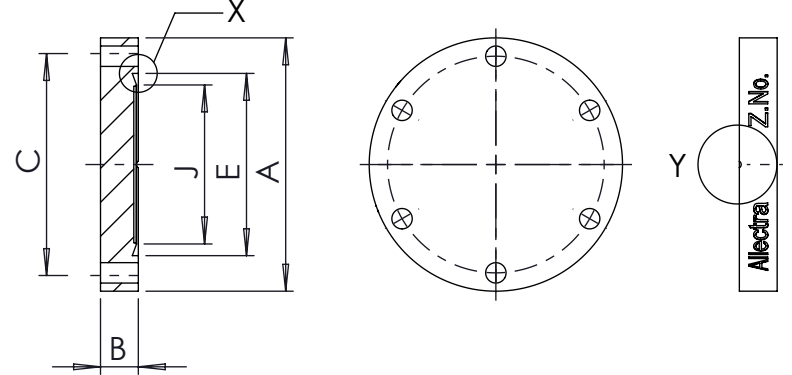
DETAIL X
SCALE 5 : 1



DETAIL Y
SCALE 2 : 1



SECTION A-A



| Part No. | A ±0,1 | B ± 0,1 | C | D 0/+0,2 | E 0/+0,2 | J ±0,1 | T |
|--------------|--------|---------|--------|----------|----------|--------|--------|
| 411-CFS10-B | 24,50 | 6,00 | 17,50 | 6x3,30 | 13,50 | 10,50 | 60° |
| 411-CFS16-B | 33,80 | 6,00 | 27,00 | 6x 4,40 | 21,40 | 18,30 | 60° |
| 411-CFS25-B | 49,00 | 9,00 | 39,90 | 4x5,40 | 33,0 | 27,70 | 90° |
| 411-CFS40-B | 67,00 | 10,00 | 57,30 | 6x 5,40 | 48,30 | 41,90 | 60° |
| 411-CFS50-B | 79,00 | 12,00 | 69,40 | 8x5,40 | 61,80 | 55,90 | 45° |
| 411-CFS63-B | 102,00 | 13,00 | 90,40 | 8x 6,60 | 82,50 | 77,20 | 45° |
| 411-CFS75-B | 112,00 | 13,00 | 100,50 | 10x6,60 | 91,60 | 85,20 | 36° |
| 411-CFS100-B | 140,00 | 15,00 | 128,50 | 16x 6,60 | 120,60 | 115,30 | 22,5° |
| 411-CFS125-B | 161,00 | 15,00 | 149,80 | 18x6,60 | 141,80 | 136,30 | 20° |
| 411-CFS160-B | 191,00 | 15,00 | 179,20 | 20x 6,60 | 171,40 | 166,10 | 18° |
| 411-CFS200-B | 242,00 | 15,00 | 230,00 | 24x 6,60 | 222,20 | 216,90 | 15° |
| 411-CFS250-B | 294,00 | 15,00 | 282,20 | 32x 6,60 | 273,10 | 267,50 | 11,25° |

SCALE 1:1



no leakcheck required
Definition Leckprüfung (definon leak check)

| | | | | | | | | | |
|--|--|---|--|---|--|--------------------------------|--|------------|--|
| Zeichnung Nutzung (using drawing) Drawing external use for customer | | Verwendetes Material (USED MATERIAL) Werkstoff (MATERIAL): 1.4404 (316L) Gewicht (WIGHT): g | | Bemerkung (REMARKS) Toleranz (TOLERANCE) DIN ISO 2768-f-H (machining metal) | | Kanten (EDGES) +0,1 / -0,25 | | PROJECTION | |
| All informations provided in this drawing is considered to be confidential, proprietary and secret information. It is intended only for the use of individual or entity to whom it is sent. Individual or entity agrees to not disseminate or copy this information to anyone other than originally specified without the written consent Allectra GmbH. | | Oberfläche (SURFACE) Cleaned UHV- Compatible | | Maßstab (SCALE): 1:2 | | Format. (FORM) A4 | | PAGE NO 1 | |
| Rauheit (ROUGHNESS) √ Rz 16 (Rz 6.3) | | Benennung (DESCRIPTION): blank fix flange type CFS | | Zeich. Nr. (Drw. No.): 411-CFSX-B | | REV 02 | | | |
| 02 Engraving changed Dim. 0,5 added | | DATE NAME Design 09.06.2023 AD Drawn 01.02.2024 AD Check 01.02.2024 JB Approv 01.02.2024 AD | | Art. Nr. (PART NO.) | | | | | |
| REV Beschreibung (CHANGING) | | gesp. am (SAVE DAT.): 01.02.2024 | | Art. Nr. (PART NO.) | | | | | |