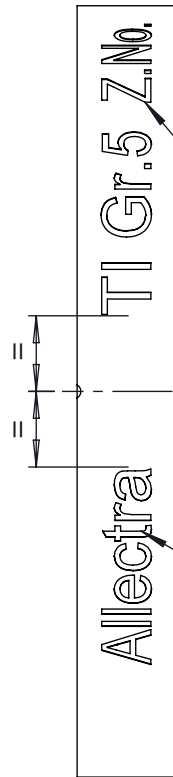


SCALE 1:1
Engraving

view: 411-CFS63-B-TI

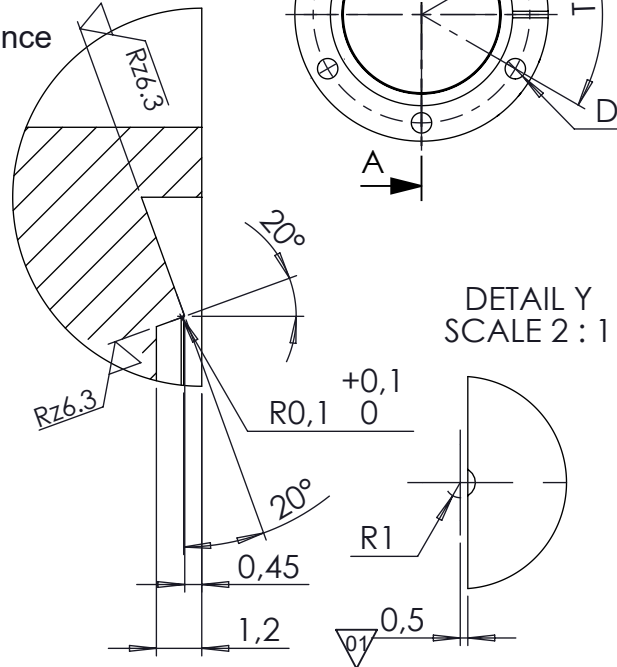


Material certificat reference
Arial height=B/2

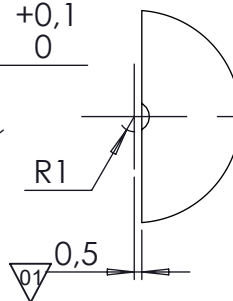
Alectra LOGO
Arial Height=B/2

view: 411-CFS40-B-TI

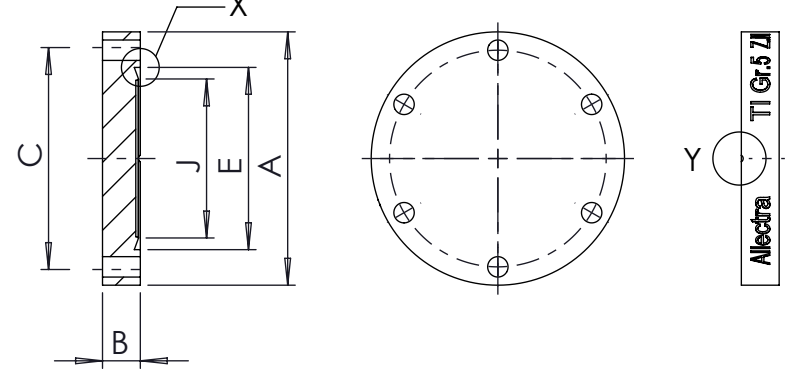
DETAIL X
SCALE 5 : 1



DETAIL Y
SCALE 2 : 1



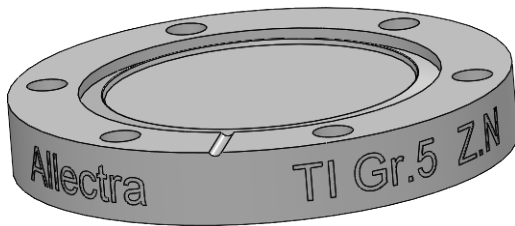
SECTION A-A



Part No.	A ±0,1	B ±0,1	C	D 0/+0,2	E 0/+0,2	J ±0,1	T
411-CFS10-B-TI	24,50	6,00	17,50	6x3,30	13,50	10,50	60°
411-CFS16-B-TI	33,80	6,00	27,00	6x 4,40	21,40	18,30	60°
411-CFS25-B-TI	49,00	9,00	39,90	4x5,40	33,0	27,70	90°
411-CFS40-B-TI	67,00	10,00	57,30	6x 5,40	48,30	41,90	60°
411-CFS50-B-TI	79,00	12,00	69,40	8x5,40	61,80	55,90	45°
411-CFS63-B-TI	102,00	13,00	90,40	8x 6,60	82,50	77,20	45°
411-CFS75-B-TI	112,00	13,00	100,50	10x6,60	91,60	85,20	36°
411-CFS100-B-TI	140,00	15,00	128,50	16x 6,60	120,60	115,30	22,5°
411-CFS125-B-TI	161,00	15,00	149,80	18x6,60	141,80	136,30	20°
411-CFS160-B-TI	191,00	15,00	179,20	20x 6,60	171,40	166,10	18°
411-CFS200-B-TI	242,00	15,00	230,00	24x 6,60	222,20	216,90	15°
411-CFS250-B-TI	294,00	15,00	282,20	32x 6,60	273,10	267,50	11,25°

no leakcheck required
Definition Leckprüfung (definon leak check)

SCALE 1:1



Zeichnung Nutzung (using drawing) Drawing external use for customer		Verwendetes Material (USED MATERIAL) Werkstoff (MATERIAL): 3.7165 (TI-Grade 5) Gewicht (WIGHT): ASTMB265 g		Bemerkung (REMARKS) Toleranz (TOLERANCE) DIN ISO 2768-f-H (machining metal)		Kanten (EDGES) +0,1 -0,25		PROJECTION	
All informations provided in this drawing is considered to be confidential, proprietary and secret information. It is intended only for the use of individual or entity to whom it is sent. Individual or entity agrees to not disseminate or copy this information to anyone other than originally specified without the written consent Alectra GmbH.		Oberfläche (SURFACE) Cleaned UHV- Compatible		Maßstab (SCALE): 1:2		Format. (FORM) A4		PAGE NO 1	
Benennung (DESCRIPTION): blank fix flange, Titanium, Grade 5 type CFS		Rauheit (ROUGHNESS) √ Rz 16 (Rz 6.3)		DATE 28.07.2023		NAME AD		Zeich. Nr. (Drw. No.): 411-CFSX-B-TI	
01 engraving changed Dim. 0,5 added		DATE 01.02.2024		NAME AD		DATE 01.02.2024		NAME JB	
REV Beschreibung (CHANGING)		DATE 01.02.2024		NAME AD		DATE 01.02.2024		NAME AD	
gesp. am (SAVE DAT.): 02.12.2024		Art. Nr. (PART NO.)		Zeich. Nr. (Drw. No.): 411-CFSX-B-TI		REV 01			