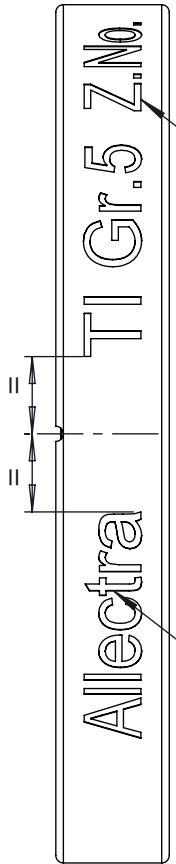


view: 411-CFB63-TI

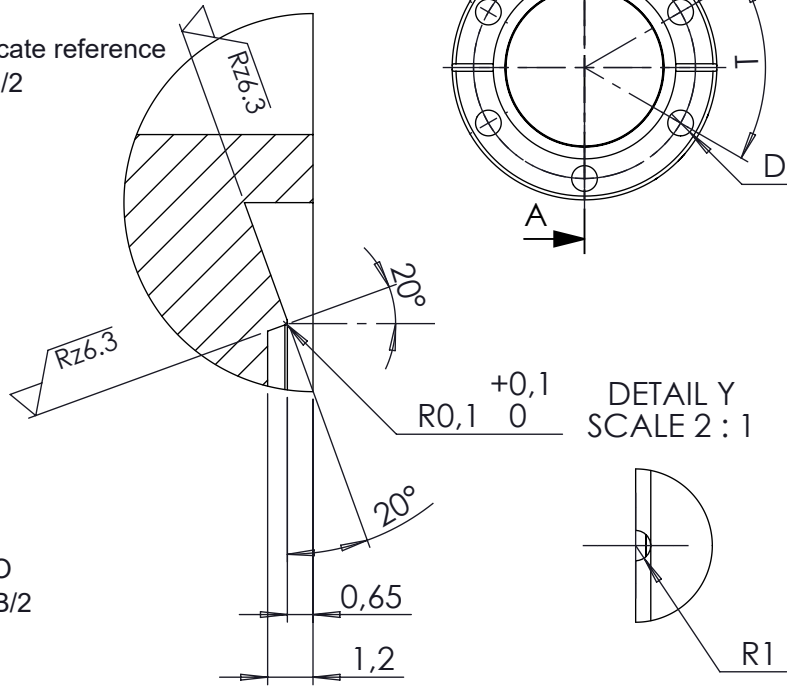
SCALE 1:1  
Engraving



Material certificate reference  
Arial Height=B/2

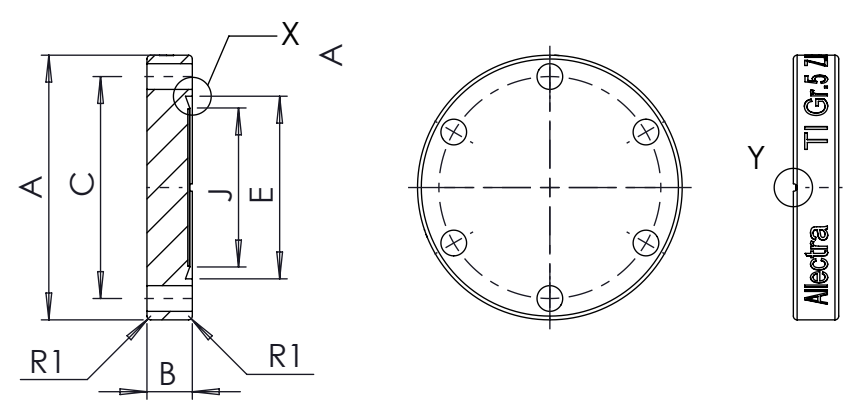
Allectra LOGO  
Arial Height=B/2

DETAIL X  
SCALE 5:1



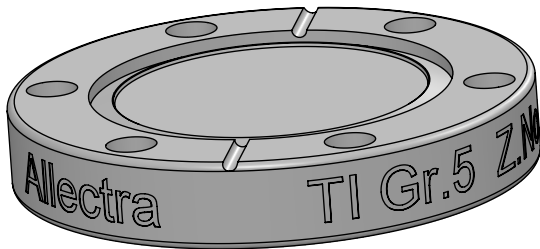
view: 411-CFB40-TI

SECTION A-A



Part No.	A ±0,1	B ±0,1	C	D 0/+0,2	E 0/+0,2	J ±0,1	T
411-CFB16-TI	34,00	7,60	27,00	6x 4,40	21,40	18,30	60
411-CFB40-TI	70,00	12,0	58,70	6x 6,80	48,30	41,90	60
411-CFB63-TI	113,50	15,0	92,20	8x 8,40	82,50	77,20	45
411-CFB100-TI	152,00	15,0	130,30	16x 8,40	120,60	115,30	22,5
411-CFB160-TI	203,00	17,0	181,00	20x 8,40	171,40	166,1	18
411-CFB200-TI	254,00	24,60	231,80	24x 8,40	222,20	216,9	15
411-CFB250-TI	305,00	25,00	284,00	32x 8,40	273,10	267,5	11,25

SCALE 1:1



no leakcheck required  
Definition Leckprüfung (definon leak check)

Zeichnung Nutzung (using drawing) Drawing external use for customer		Verwendetes Material (USED MATERIAL) Werkstoff (MATERIAL): 3.7165 (Ti-Grade 5) Gewicht (WIGHT): ASTMB265 g		Bemerkung (REMARKS) Toleranz (TOLERANCE) DIN ISO 2768-f-H (machining metal)		Kanten (EDGES) +0,1 / -0,25		PROJECTION	
All informations provided in this drawing is considered to be confidential, proprietary and secret information. It is intended only for the use of individual or entity to whom it is sent. Individual or entity agrees to not disseminate or copy this information to anyone other than originally specified without the written consent Allectra GmbH.		Oberfläche (SURFACE) Cleaned UHV- Compatible		Maßstab (SCALE): 1:2		Format. (FORM) A4		PAGE NO 1	
Benennung (DESCRIPTION): blank fix flange Titanium, Grade 5 type CF		Rauheit (ROUGHNESS) √ Rz 16 (Rz 6.3)		PAGES 1		Rauheit (ROUGHNESS) √ Rz 16 (Rz 6.3)			
origin		name Allectra standard		DATE		NAME		Benennung (DESCRIPTION):	
(drw/doc/sketch)				Design 05.09.2022		AD		blank fix flange Titanium, Grade 5	
date 05.09.2022		REV		Drawn 01.02.2024		AD		type CF	
04 engraving changed				Check 01.02.2024		JB		Zeich. Nr. (Drw. No.):	
				Approv 01.02.2024		AD		411-CFBX-TI	
REV Beschreibung (CHANGING)		gesp. am (SAVE DAT.): 02.12.2024		Art. Nr. (PART NO.)		REV		04	

